## **Abstract**

5 Described are powders for use in the production of three-dimensional structures or molded bodies by means of layered manufacturing methods, and methods for the economical production thereof. The powders have the particularity that they have a good flow behavior, on the one hand, and that they are simultaneously configured such 10 that the molded body produced with the powder in rapid prototyping has substantially improved mechanical and/or thermal characteristics. In accordance with a particularly advantageous embodiment, the powder comprises a 15 first fraction that is present in the form of substantially spherical powder particles and that is formed by a matrix material, and at least one further fraction in the form of strengthening and/or reinforcing fibers that are preferably embedded into the matrix material.

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